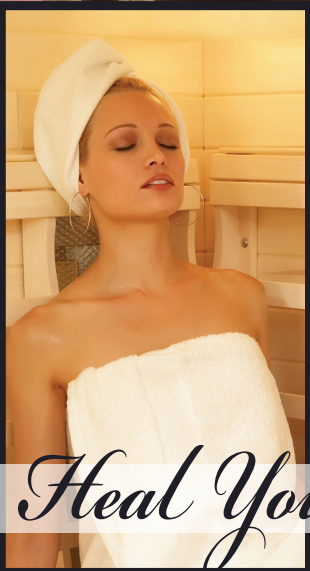


TheraSauna®

The Original Patented
Far Infrared Health Sauna

HEALTH AND RELAXATION SOLUTIONS FOR LIFE

Classic SERIES



Heal Your Mind And Body

The deep penetrating heat of TheraSauna® dilates blood vessels, bringing relief and healing to muscles and joints. Increased blood circulation provides greater flexibility and range of motion when muscles relax.

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Far Infrared Has The Power To Heal The Human Body



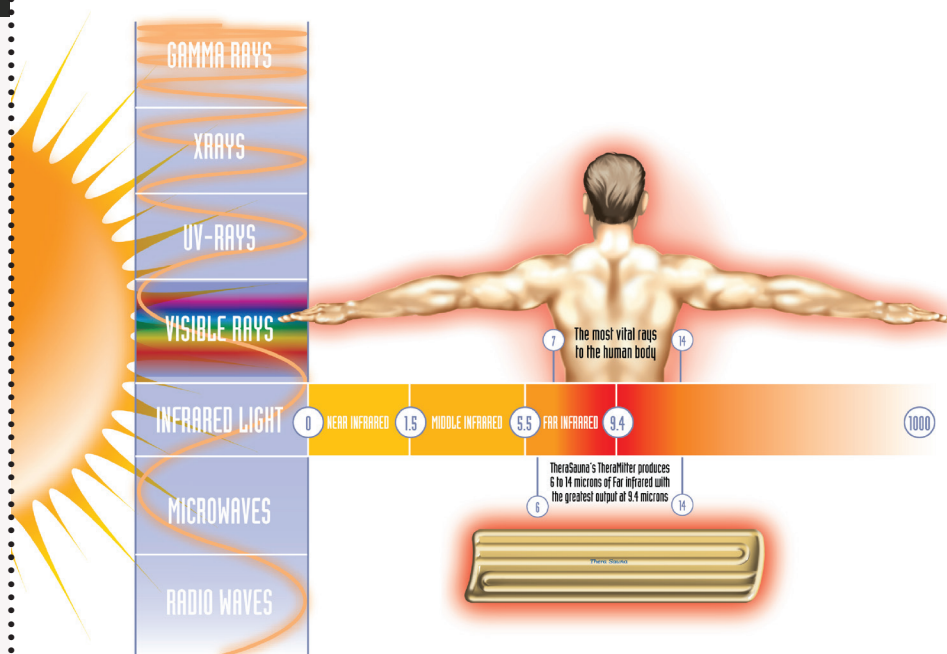
Benefits of Far Infrared Heat

- Relieves pain and stiffness from Arthritis, Bursitis, and Rheumatism
- Helps strengthen the cardiovascular system
- Aids in removing toxins and mineral waste from the body
- Dilates blood vessels and capillaries, providing increased flow of rich oxygenated blood to muscles and joints
- Helps improve the immune system
- Reduces muscle spasms and promotes healing of injured and sore muscle fibers
- Improves flow within the lymphatic system to reduce swelling and inflammation
- Stimulates cellular and enzyme activity
- Assists in improving skin tone and reducing cellulite
- Burns calories and regulates weight
- Far infrared is safe, effective, and FDA approved



Far Infrared and the Human Body

Far infrared is part of the sun's invisible light spectrum that is essential to plants, animals, and humans. Infrared heat is a form of energy that penetrates the body by warming muscles and tissue directly without heating the air. Infrared energy keeps us warm and repairs body tissue. The human body absorbs infrared in the 3 to 50 micron range. Waves between 6 to 14 microns have special regenerative effects on the body, with an optimum absorption at 9.4 microns. TheraSauna® emits the greatest amount of infrared in the 9.4 micron range.



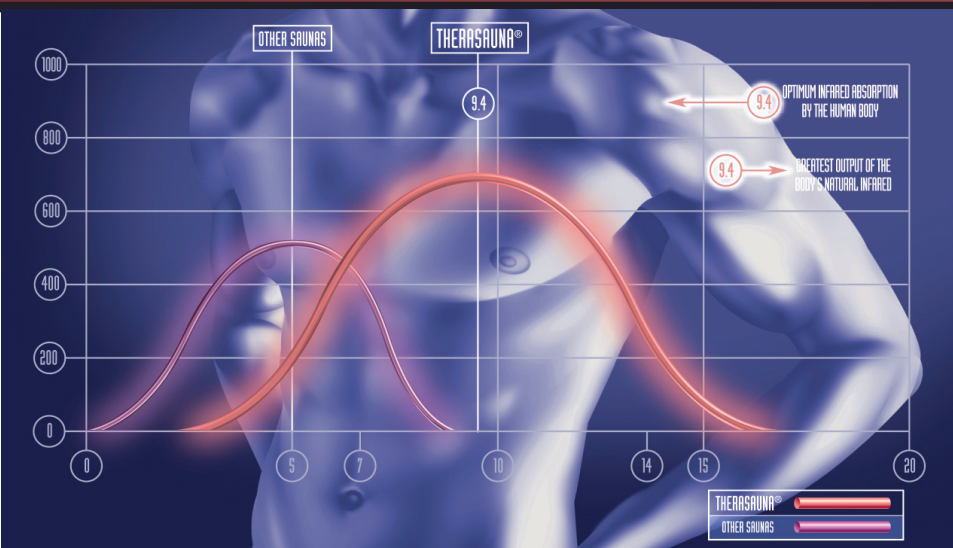
Medical Uses of Far Infrared Technology

Doctors in Europe and Japan have conducted extensive research on the therapeutic uses of infrared. Far infrared treatments have shown medical benefits in a variety of illnesses by speeding the removal of toxins from the body, which are often a major contributor to various health problems.

Numerous toxins are absorbed and stored in our bodies. Toxic gases like sulfur dioxide, carbon dioxide, and substances like lead, mercury, and chlorine are encapsulated by large water molecules. When toxins are present in the body, blood circulation is blocked and cellular energy is impaired. The body's immune system is inhibited, which makes it difficult for the body to fight disease.

However, when 9.4 microns of far infrared is applied, the large water molecules vibrate and breakdown the ion bond to release the encapsulated gases and toxic materials.

Innovative, Patented Far Infrared Technology



9.4 Microns of Far Infrared Produces Optimal Absorption

The patented TheraSauna® emits infrared in wavelengths of 6 to 14 microns, with the greatest output at 9.4 microns. These wavelengths are similar to those naturally emitted by the human body, so your body absorbs more beneficial far infrared in a shorter treatment time. TheraSauna® heats your body directly and operates at safer, more comfortable temperatures than traditional stream saunas. Far infrared heat penetrates deep, as much as 2 inches below the skin for deep muscle therapy.



TheraSauna Classic
1 Person Straight Bench



Stable Heat™ System

The Stable Heat™ System maintains a constant output of far infrared heat at the 9.4 micron level automatically. Rather than powering down, it continues to produce electricity to keep the surface temperature of the TheraMitter™ heaters constant.



TheraSauna Classic
2 Person Straight Bench

THERASAUNA CLASSIC INDOOR FAR INFRARED SAUNA MODELS



TC3636

1 Person Straight Bench

- 1 Person Straight Bench
- 35.5" x 35.5" x 75"
- 5" Overhang With External Lights
- Interior SoftTouch Control
- Natural Hemlock Wood
- 120 Volt / 15 Amp Outlet
- FM Radio/CD/MP3 Auxiliary With 2 Speakers
- Stable Heat™ System
- 6 TheraMitter™ Heaters
- Smoke Glass Door With 2 Side Windows
- Interior Reading Light
- 7 Color Chromotherapy Light
- Roof Vent



TC4842

2 Person Straight Bench

- 2 Person Straight Bench
- 47.5" x 41.5" x 75"
- 5" Overhang With External Lights
- Interior SoftTouch Control
- Natural Hemlock Wood
- 120 Volt / 20 Amp Outlet
- FM Radio/CD/MP3 Auxiliary With 2 Speakers
- Stable Heat™ System
- 10 TheraMitter™ Heaters
- Smoke Glass Door With 2 Side Windows
- Interior Reading Light
- 7 Color Chromotherapy Light
- Roof Vent



TC5959

3 Person Corner Unit

- 3 Person Corner Unit
- 59" x 59" x 75.5"
- 5" Overhang With External Lights
- Interior SoftTouch Control
- Natural Hemlock Wood
- 120 Volt / 20 Amp Outlet
- FM Radio/CD/MP3 Auxiliary With 2 Speakers
- Stable Heat™ System
- 12 TheraMitter™ Heaters
- Smoke Glass Door With 2 Side Windows
- Interior Reading Light
- 7 Color Chromotherapy Light
- Roof Vent

THERASAUNA CLASSIC FEATURES



Exterior Ambient
Lighting



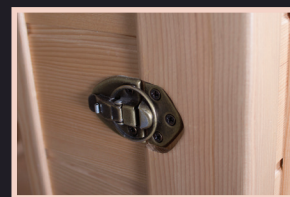
Indoor Reading
Light with
Chromotherapy



Patented, Solid
Ceramic TheraMitter™
Heaters



Easy To Use
SoftTouch Controls



Easy Assembly, Snap
Together Design